

Discount Code(s): 300 PVC Low Head Fabricated Fittings _____
301 PVC Low Head Fabricated Risers & Accessories _____

Item prices may have changed from those shown in this sheet. See Spears® On-line Catalog for most current pricing, updated daily.



PVC Low Head PIP Fabricated Fittings, Risers & Accessories



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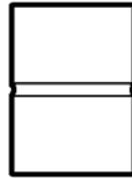
PRICE SCHEDULE LHP-1-0910
Effective September 26, 2010
Supersedes LHP-1-1009



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Coupling
Soc x Soc



280-100001	4	1	10	300	15.10
280-100002	6	1	5	300	18.63
280-100003	8	1	6	300	20.97
280-100004	10	1	4	300	29.15
280-100005	12	1	4	300	39.64
280-100006	15	1	0	300	69.93
280-100007	18	1	0	300	124.68
280-100008	20	1	0	300	153.83

11-1/4° Elbow
Soc x Soc



280-100114	6	1	10	300	22.15
280-100115	8	1	4	300	31.49
280-100116	10	1	2	300	45.43
280-100117	12	1	2	300	62.93
280-100118	15	1	0	300	108.39
280-100119	18	1	0	300	186.50
280-100120	20	1	0	300	236.60

15° Elbow
Soc x Soc



280-100234	6	1	10	300	22.15
280-100235	8	1	4	300	31.49
280-100236	10	1	2	300	45.43
280-100237	12	1	2	300	62.93
280-100238	15	1	0	300	108.39
280-100239	18	1	0	300	189.97
280-100240	20	1	0	300	245.90

22-1/2° Elbow
Soc x Soc



280-100354	6	1	4	300	22.15
280-100355	8	1	3	300	31.49
280-100356	10	1	2	300	45.43
280-100357	12	1	2	300	62.93
280-100358	15	1	0	300	108.39

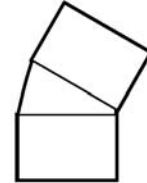
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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22-1/2° Elbow (continued)

Soc x Soc

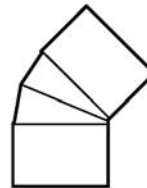
280-100359	18	1	0	300	189.97
280-100360	20	1	0	300	245.90

30° Elbow
Soc x Soc



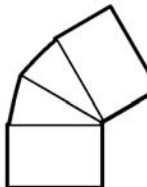
280-100474	6	1	8	300	37.27
280-100475	8	1	4	300	54.73
280-100476	10	1	2	300	67.59
280-100477	12	1	2	300	110.76
280-100478	15	1	0	300	178.33
280-100479	18	1	0	300	315.83
280-100480	20	1	0	300	350.83

45° Elbow
Soc x Soc



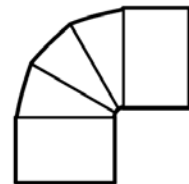
280-100592	6	1	4	300	37.27
280-100593	8	1	4	300	54.73
280-100594	10	1	2	300	67.59
280-100595	12	1	2	300	110.76
280-100596	15	1	0	300	178.33
280-100597	18	1	0	300	315.83
280-100598	20	1	0	300	350.83

60° Elbow
Soc x Soc



280-100702	6	1	4	300	69.93
280-100703	8	1	2	300	86.21
280-100704	10	1	1	300	137.55
280-100705	12	1	1	300	180.64
280-100706	15	1	0	300	294.86
280-100707	18	1	0	300	510.49
280-100708	20	1	0	300	687.73

90° Elbow
Soc x Soc



280-100812	6	1	4	300	69.93
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PVC Low Head PIP Fabricated Fittings, Risers & Accessories



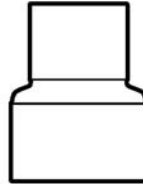
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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90° Elbow (continued)

Soc x Soc

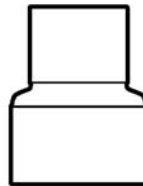
280-100813	8	1	2	300	86.21
280-100814	10	1	1	300	137.55
280-100815	12	1	1	300	180.64
280-100816	15	1	0	300	294.86
280-100817	18	1	0	300	510.49
280-100818	20	1	0	300	687.73

Reducer Soc x Soc



280-100928	8X6	1	2	300	32.63
2829-626	10X6	1	4	300	131.46
280-100931	10X8	1	4	300	50.12
280-100933	12X6	1	4	300	187.45
280-100934	12X8	1	4	300	145.69
280-100935	12X10	1	4	300	72.29
2829-726	15X6	1	0	300	325.31
2829-728	15X8	1	0	309	233.65
280-100939	15X10	1	0	300	166.13
280-100940	15X12	1	0	300	109.52
2829-786	18X6	1	0	300	488.52
2829-788	18X8	1	0	300	459.60
280-100944	18X10	1	0	300	402.13
280-100945	18X12	1	0	300	360.09
280-100946	18X15	1	0	300	176.00
2829-816	20X6	1	0	300	752.24
2829-818	20X8	1	0	300	716.20
2829-820	20X10	1	0	300	662.19
2829-822	20X12	1	0	300	608.61
2829-825	20X15	1	0	300	497.71
280-100953	20X18	1	0	300	257.56

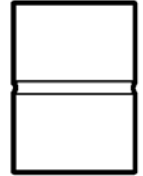
PIP x IPS Reducer Soc x Soc



280-101536	6X4	1	4	300	26.21
280-101537	8X6	1	8	300	37.89
280-101538	10X8	1	4	300	50.12
280-101534	12 X 8	1	4	300	145.69
280-101539	12X10	1	4	300	87.40
280-101540	15X12	1	0	300	139.82

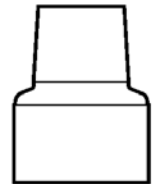
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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IPS X PIP Adapter Soc x Soc



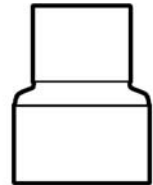
280-101649	6	1	4	300	29.15
280-101650	8	1	4	300	43.09
280-101651	10	1	4	300	67.59
280-101652	12	1	4	300	95.56

Concrete Adapter Soc x Concrete



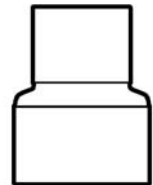
280-101761	6X6	1	5	300	27.97
280-101762	8X8	1	6	300	40.77
280-101763	10X10	1	4	300	62.93
280-101764	12X12	1	4	300	88.54
280-101765	12X14	1	0	300	94.37
280-101766	15X14	1	0	300	130.50
280-101767	15X15	1	0	300	134.04
280-101768	15X16	1	0	300	136.37
280-101769	18X18	1	0	300	158.51
280-101770	20X20	1	0	300	198.13

Linegate Valve Adapter Linegate x Soc



280-101777	6	1	6	300	23.23
280-101778	8	1	6	300	26.35
280-101779	10	1	4	300	41.99
280-101780	12	1	4	300	59.45
280-101781	15	1	0	300	102.54
2845-180	18	1	0	300	147.65

Linegate Valve PIP Adapter Linegate x Soc



2845-180P	18	1	0	300	147.65
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PVC Low Head PIP Fabricated Fittings, Risers & Accessories

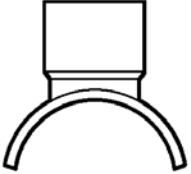
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Saddle Soc



Stub Saddle Soc



280-101788	4X2	1	40	300	18.63
280-101789	6X2	1	10	300	18.63
280-101790	8X2	1	10	300	18.63
280-101791	10X2	1	10	300	18.63
280-101792	12X2	1	10	300	18.63
280-101793	15X2	1	10	300	18.63
280-101794	18X2	1	20	300	18.63
280-101795	20X2	1	10	300	19.79
280-101796	4X3	1	5	300	19.79
280-101797	6X3	1	10	300	19.79
280-101798	8X3	1	10	300	19.79
280-101799	10X3	1	10	300	19.79
280-101800	12X3	1	10	300	19.79
280-101801	15X3	1	10	300	19.79
280-101802	18X3	1	20	300	19.79
280-101803	20X3	1	10	300	29.37
280-101804	6X4	1	10	300	22.15
280-101805	8X4	1	10	300	22.15
280-101806	10X4	1	10	300	22.15
280-101807	12X4	1	10	300	22.15
280-101808	15X4	1	10	300	22.15
280-101809	18X4	1	10	300	22.15
280-101810	20X4	1	8	300	22.15
280-101811	8X6	1	8	300	27.97
280-101812	10X6	1	8	300	27.97
280-101813	12X6	1	8	300	27.97
280-101814	15X6	1	8	300	27.97
280-101815	18X6	1	10	300	27.97
280-101816	20X6	1	7	300	31.49
280-101817	10X8	1	8	300	32.63
280-101818	12X8	1	8	300	32.63
280-101819	15X8	1	8	300	32.63
280-101820	18X8	1	8	300	36.11
280-101821	20X8	1	8	300	51.24
280-101822	12X10	1	10	300	39.64
280-101823	15X10	1	10	300	45.43
280-101824	18X10	1	10	300	46.60
280-101825	20X10	1	7	300	86.21
280-101826	15X12	1	5	300	60.60
280-101827	18X12	1	3	300	78.05
280-101828	20X12	1	0	300	94.37
280-101829	18X15	1	0	300	101.37
280-101830	20X15	1	0	300	129.35
280-101831	20X18	1	0	300	143.34

280-101883	4X2	1	10	300	23.23
280-101884	6X2	1	10	300	23.23
280-101885	8X2	1	10	300	23.23
280-101886	10X2	1	10	300	23.23
280-101887	12X2	1	10	300	24.46
280-101888	15X2	1	10	300	26.81
280-101889	18X2	1	10	300	26.81
280-101890	20X2	1	10	300	30.29
280-101891	4X3	1	10	300	27.97
280-101892	6X3	1	5	300	27.97
280-101893	8X3	1	5	300	27.97
280-101894	10X3	1	5	300	27.97
280-101895	12X3	1	5	300	30.29
280-101896	15X3	1	5	300	30.29
280-101897	18X3	1	10	300	30.29
280-101898	20X3	1	5	300	32.63
280-101899	6X4	1	10	300	32.63
280-101900	8X4	1	10	300	32.63
280-101901	10X4	1	10	300	32.63
280-101902	12X4	1	10	300	32.63
280-101903	15X4	1	10	300	32.63
280-101904	18X4	1	10	300	34.29
280-101905	20X4	1	10	300	34.95
280-101906	8X6	1	6	300	38.44
280-101907	10X6	1	8	300	38.44
280-101908	12X6	1	6	300	38.44
280-101909	15X6	1	8	300	40.77
280-101910	18X6	1	10	300	40.77
280-101911	20X6	1	7	300	46.60
280-101912	10X8	1	4	300	51.24
280-101913	12X8	1	3	300	51.24
280-101914	15X8	1	5	300	54.73
280-101915	18X8	1	5	300	58.26
280-101916	20X8	1	0	300	73.41
280-101917	12X10	1	3	300	67.59
280-101918	15X10	1	5	300	71.10
280-101919	18X10	1	4	300	72.29
280-101920	20X10	1	0	300	111.84
280-101921	15X12	1	0	300	101.37
280-101922	18X12	1	0	300	117.71
280-101923	20X12	1	0	300	134.04
280-101924	18X15	1	0	300	158.51
280-101925	20X15	1	0	300	187.63
280-101926	20X18	1	0	300	228.43

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Same Size Saddle Soc



280-101937	6X6	1	10	300	32.02
280-101938	8X8	1	5	300	46.60
280-101939	10X10	1	5	300	64.06
280-101940	12X12	1	4	300	93.23
280-101941	15X15	1	0	300	139.82
280-101942	18X18	1	0	300	238.94
280-101943	20X20	1	0	300	326.35

Same Size Stub Saddle Soc



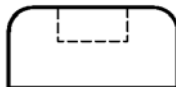
280-101949	6X6	1	5	300	55.91
280-101950	8X8	1	4	300	89.50
280-101951	10X10	1	0	300	109.52
280-101952	12X12	1	0	300	124.68
280-101953	15X15	1	0	300	186.50
280-101954	18X18	1	0	300	324.03
280-101955	20X20	1	0	300	378.78

End Cap Soc



280-107539	4 IPS	1	10	300	10.49
280-107540	6	1	10	300	11.65
280-107541	8	10	0	300	19.79
280-107542	10	1	10	300	31.49
280-107543	12	1	10	300	48.94
280-107545	15	1	5	300	68.77
280-107547	18	1	5	300	125.86
280-107548	20	1	5	300	169.00

Surface Reducer Soc



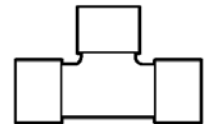
280-102013	6X2	1	10	300	18.63
280-102015	6X3	1	10	300	18.63
280-102016	6X4	1	10	300	18.63
280-102018	8X2	1	10	300	25.60
280-102020	8X3	1	10	300	25.60

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Surface Reducer (continued) Soc

280-102021	8X4	1	10	300	25.60
280-102022	8X6	1	10	300	25.60
280-102024	10X2	1	10	300	51.24
280-102026	10X3	1	10	300	51.24
280-102027	10X4	1	10	300	51.24
280-102028	10X6	1	10	300	51.24
280-102029	10X8	1	10	300	51.24
280-102031	12X2	1	10	300	62.93
280-102033	12X3	1	10	300	62.93
280-102034	12X4	1	10	300	62.93
280-102035	12X6	1	10	300	62.93
280-102036	12X8	1	10	300	62.93
280-102037	12X10	1	10	300	62.93
280-102048	15X2	1	5	300	88.54
280-102050	15X3	1	5	300	88.54
280-102051	15X4	1	5	300	88.54
280-102052	15X6	1	5	300	88.54
280-102053	15X8	1	5	300	88.54
280-102054	15X10	1	5	300	88.54
280-102055	15X12	1	5	300	88.54
280-102067	18X2	1	5	300	132.86
280-102069	18X3	1	4	300	132.86
280-102070	18X4	1	5	300	132.86
280-102071	18X6	1	5	300	132.86
280-102072	18X8	1	5	300	132.86
280-102073	18X10	1	5	300	132.86
280-102074	18X12	1	5	300	132.86
280-102075	18X15	1	5	300	132.86
280-102077	20X2	1	0	300	176.00
280-102136	20X3	1	0	300	176.00
280-102137	20X4	1	5	300	176.00
280-102138	20X6	1	5	300	176.00
280-102139	20X8	1	5	300	176.00
280-102140	20X10	1	5	300	176.00
280-102141	20X12	1	5	300	176.00
280-102142	20X15	1	5	300	176.00
280-102143	20X18	1	5	300	176.00

Tee Soc x Soc x Soc



280-102499	6X2	1	6	300	34.95
280-102500	6X3	1	4	300	37.89
280-102501	6X4	1	4	300	39.64
280-102502	6	1	8	300	44.26
280-102503	8X2	1	2	300	45.09
280-102504	8X3	1	3	300	53.57
280-102505	8X4	1	2	300	55.91
280-102506	8X6	1	1	300	64.06



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

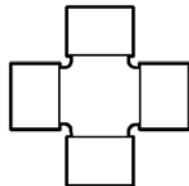
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Tee (continued)

Soc x Soc x Soc

280-102507	8	1	2	300	70.10
280-102508	10X2	1	1	300	71.07
280-102509	10X3	1	1	300	72.24
280-102510	10X4	1	1	300	74.03
280-102511	10X6	1	1	300	75.74
280-102512	10X8	1	1	300	81.22
280-102513	10	1	1	300	87.41
280-102514	12X2	1	2	300	93.23
280-102515	12X3	1	1	300	99.10
280-102516	12X4	1	1	300	103.70
280-102517	12X6	1	1	300	105.76
280-102518	12X8	1	1	300	110.76
280-102519	12X10	1	1	300	121.20
280-102520	12	1	0	300	142.17
280-102521	15X2	1	0	300	151.50
280-102522	15X3	1	0	300	151.50
280-102523	15X4	1	0	300	157.34
280-102524	15X6	1	0	300	161.98
280-102525	15X8	1	0	300	180.64
280-102526	15X10	1	0	300	201.60
280-102527	15X12	1	0	300	235.41
280-102528	15	1	0	300	282.07
280-102529	18X2	1	0	300	285.53
280-102530	18X3	1	0	300	287.83
280-102531	18X4	1	0	300	290.21
280-102532	18X6	1	0	300	296.03
280-102533	18X8	1	0	300	300.71
280-102534	18X10	1	0	300	328.69
280-102535	18X12	1	0	300	362.51
280-102536	18X15	1	0	300	396.29
280-102537	18	1	0	300	490.72
280-102538	20X2	1	0	300	361.32
280-102539	20X3	1	0	300	365.06
280-102540	20X4	1	0	300	370.63
280-102541	20X6	1	0	300	382.32
280-102542	20X8	1	0	300	390.46
280-102543	20X10	1	0	300	432.40
280-102544	20X12	1	0	300	459.23
280-102545	20X15	1	0	300	493.07
280-102546	20X18	1	0	300	554.80
280-102547	20	1	0	300	607.27

Cross
Soc x Soc x Soc x Soc



280-103283	6X2	1	0	300	58.26
280-103284	6X3	1	0	300	58.26
280-103285	6X4	1	4	300	64.06
280-103286	6	1	1	300	73.41

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Cross (continued)

Soc x Soc x Soc x Soc

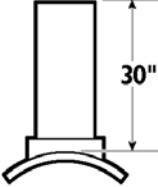
280-103287	8X2	1	0	300	81.56
280-103288	8X3	1	1	300	81.56
280-103289	8X4	1	1	300	87.40
280-103290	8X6	1	0	300	92.03
280-103291	8	1	1	300	100.26
280-103292	10X2	1	2	300	81.56
280-103293	10X3	1	0	300	84.50
280-103294	10X4	1	0	300	87.40
280-103295	10X6	1	0	300	97.91
280-103296	10X8	1	1	300	111.84
280-103297	10	1	1	300	136.37
280-103298	12X2	1	0	300	110.15
280-103299	12X3	1	0	300	111.27
280-103300	12X4	1	0	300	114.19
280-103301	12X6	1	1	300	123.54
280-103302	12X8	1	1	300	134.04
280-103303	12X10	1	0	300	161.98
280-103304	12	1	1	300	189.97
280-103313	15X2	1	0	300	161.98
280-103314	15X3	1	0	300	165.50
280-103315	15X4	1	0	300	173.68
280-103316	15X6	1	0	300	184.15
280-103317	15X8	1	0	300	198.13
280-103318	15X10	1	0	300	234.29
280-103319	15X12	1	0	300	282.07
280-103321	15	1	0	300	362.51
280-103332	18X2	1	0	300	314.70
280-103333	18X3	1	0	300	317.63
280-103334	18X4	1	0	300	320.55
280-103335	18X6	1	0	300	328.69
280-103336	18X8	1	0	300	338.00
280-103337	18X10	1	0	300	384.60
280-103338	18X12	1	0	300	409.16
280-103340	18X15	1	0	300	466.26
280-103342	18	1	0	300	581.61
280-103343	20X2	1	0	300	441.73
280-103344	20X3	1	0	300	445.23
280-103345	20X4	1	0	300	448.76
280-103346	20X6	1	0	300	459.23
280-103347	20X8	1	0	300	470.90
280-103348	20X10	1	0	300	504.67
280-103349	20X12	1	0	300	543.16
280-103351	20X15	1	0	300	568.79
280-103353	20X18	1	0	300	667.88
280-103354	20	1	0	300	765.80

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



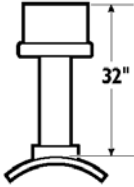
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Orchard Riser Saddle x Riser



2880-04030	4X4	1	0	301	33.74
2880-53230	6X4	1	25	301	33.74
2880-06030	6X6	1	25	301	58.26
2880-58230	8X4	1	25	301	33.74
2880-58530	8X6	1	25	301	44.26
2880-08030	8X8	1	12	301	81.60
2880-62430	10X4	1	30	301	34.95
2880-62630	10X6	1	20	301	44.26
2880-62830	10X8	1	16	301	60.60
2880-10030	10X10	1	6	301	116.52
2880-66430	12X4	1	25	301	36.11
2880-66630	12X6	1	20	301	44.26
2880-66830	12X8	1	12	301	60.60
2880-67030	12X10	1	9	301	83.89
2880-12030	12X12	1	6	301	163.16
2880-72430	15X4	1	25	301	38.44
2880-72630	15X6	1	25	301	51.24
2880-72830	15X8	1	12	301	68.77
2880-73030	15X10	1	9	301	95.56
2880-73230	15X12	1	6	301	131.69
2880-15030	15X15	1	4	301	272.73
2880-78430	18X4	1	25	301	41.99
2880-78630	18X6	1	25	301	49.84
2880-78830	18X8	1	10	301	72.29
2880-79030	18X10	1	9	301	96.73
2880-79230	18X12	1	6	301	149.16
2880-79530	18X15	1	4	301	215.61
2880-18030	18X18	1	3	301	409.09
2880-81430	20X4	1	1	301	44.29
2880-81630	20X6	1	12	301	58.29
2880-81830	20X8	1	12	301	87.40
2880-82030	20X10	1	6	301	136.38
2880-82230	20X12	1	5	301	165.50
2880-82530	20X15	1	0	301	243.64
2880-82830	20X18	1	0	301	299.54
2880-20030	20X20	1	2	301	528.03

Erosion Pot Riser Saddle x Riser x Pot



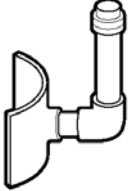
2881-53232	6X4X8	1	16	301	64.59
2881-06032	6X6X10	1	0	301	77.29
2881-58232	8X4X8	1	20	301	64.59
2881-58532	8X6X10	1	0	301	77.29

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Erosion Pot Riser (continued) Saddle x Riser x Pot

2881-08032	8X8X12	1	0	301	109.30
2881-62432	10X4X8	1	16	301	64.59
2881-62632	10X6X10	1	0	301	77.29
2881-62832	10X8X12	1	12	301	109.30
2881-10032	10X10X15	1	0	301	150.17
2881-66432	12X4X8	1	20	301	64.59
2881-66632	12X6X10	1	12	301	77.29
2881-66832	12X8X12	1	12	301	109.30
2881-67032	12X10X15	1	0	301	150.17
2881-12032	12X12X18	1	0	301	198.78
2881-72432	15X4X8	1	0	301	64.59
2881-72632	15X6X10	1	12	301	77.29
2881-72832	15X8X12	1	0	301	109.30
2881-73032	15X10X15	1	0	301	150.17
2881-73232	15X12X18	1	0	301	198.78
2881-15032	15X15X20	1	0	301	292.63
2881-78432	18X4X8	1	0	301	64.59
2881-78632	18X6X10	1	0	301	77.29
2881-78832	18X8X12	1	0	301	109.30
2881-79032	18X10X15	1	0	301	150.17
2881-79232	18X12X18	1	0	301	198.78
2881-79532	18X15X20	1	0	301	292.63
2881-81432	20X4X8	1	0	301	64.59
2881-81632	20X6X10	1	0	301	77.29
2881-81832	20X8X12	1	0	301	109.30
2881-82032	20X10X15	1	0	301	150.17
2881-82232	20X12X18	1	0	301	198.78
2881-82532	20X15X20	1	0	301	292.63

Mechanical Vent Assembly Saddle x Riser/Vent



2882-420	4X2	1	10	301	64.06
2882-422	4X3	1	0	301	99.03
2882-528	6X2	1	10	301	64.06
2882-530	6X3	1	5	301	99.03
2882-532	6X4	1	5	301	137.55
2882-578	8X2	1	8	301	64.06
2882-580	8X3	1	4	301	99.03
2882-582	8X4	1	8	301	137.55
2882-621	10X2	1	10	301	64.06
2882-623	10X3	1	5	301	99.03
2882-624	10X4	1	3	301	137.55
2882-661	12X2	1	10	301	64.06
2882-663	12X3	1	5	301	99.03
2882-664	12X4	1	4	301	137.55
2882-721	15X2	1	0	301	64.07



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

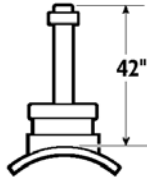
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Mechanical Vent Assembly (continued)

Saddle x Riser/Vent

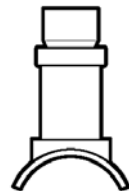
2882-723	15X3	1	6	301	99.03
2882-724	15X4	1	4	301	137.55
2882-781	18X2	1	0	301	64.07
2882-783	18X3	1	0	301	99.03
2882-784	18X4	1	4	301	137.55
2882-811	20X2	1	0	301	64.07
2882-813	20X3	1	0	301	99.03
2882-814	20X4	1	0	301	137.55

Mechanical Vent Riser Saddle x Riser/Vent x Chamber



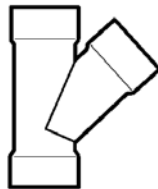
2883-52842	6X2X4	1	0	301	74.59
2883-57842	8X2X6	1	0	301	80.43
2883-58042	8X3X6	1	0	301	101.37
2883-62142	10X2X8	1	12	301	97.91
2883-62342	10X3X8	1	8	301	116.52
2883-62442	10X4X8	1	12	301	137.55
2883-66142	12X2X10	1	0	301	125.86
2883-66342	12X3X10	1	16	301	143.34
2883-66442	12X4X10	1	12	301	163.16
2883-72442	15X4X12	1	6	301	212.11
2883-78442	18X4X15	1	0	301	273.89
2883-81442	20X4X18	1	0	301	385.81

Vent Base Saddle x Riser x Outlet



2888-532020	6X4X2	1	2	301	48.39
2888-585030	8X6X3	1	0	301	149.72
2888-585040	8X6X4	1	4	301	75.74
2888-628060	10X8X6	1	0	301	116.52
2888-670060	12X10X6	1	0	301	123.54
2888-732080	15X12X8	1	0	301	185.30
2888-795080	18X15X8	1	0	301	256.44
2888-828080	20X18X8	1	0	301	463.93

Low Head Wye Soc x Soc



2875-060	6	1	2	300	81.80
2875-080	8	1	1	300	108.20

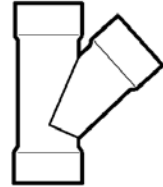
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Low Head Wye (continued)

Soc x Soc

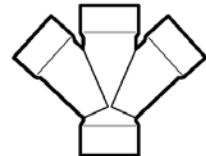
2875-100	10	1	0	300	140.76
2875-120	12	1	0	300	196.11
2875-150	15	1	0	300	303.38
2875-183	18	1	0	300	729.50
2875-200	20	1	0	300	978.27

Reducing Low Head Wye Soc x Soc



2875-532	6X4	1	4	300	63.79
2875-585	8X6	1	1	300	94.37
2875-626	10X6	1	1	300	120.69
2875-628	10X8	1	1	300	127.31
2875-666	12X6	1	0	300	132.64
2875-668	12X8	1	0	300	152.27
2875-670	12X10	1	0	300	162.66
2875-726	15X6	1	0	300	178.80
2875-728	15X8	1	0	300	193.79
2875-730	15X10	1	0	300	212.24
2875-732	15X12	1	0	300	233.02
2875-786	18X6	1	0	300	288.41
2875-788	18X8	1	0	300	292.97
2875-790	18X10	1	0	300	320.15
2875-792	18X12	1	0	300	353.09
2875-795	18X15	1	1	300	386.02
2875-816	20X6	1	0	300	360.50
2875-818	20X8	1	0	300	366.20
2875-820	20X10	1	0	300	400.18
2875-822	20X12	1	0	300	441.35
2875-825	20X15	1	1	300	482.54
2875-828	20X18	1	0	300	849.00

Double Wye Soc x Soc



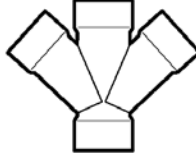
2876-060	6	1	1	300	128.47
2876-080	8	1	1	300	146.35
2876-100	10	1	0	300	245.06
2876-120	12	1	0	300	292.69
2876-150	15	1	0	300	452.81
2876-183	18	1	0	300	1227.76
2876-200	20	1	0	300	1745.38

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Reducing Double Wye
Soc x Soc

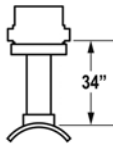


2876-585	8X6	1	1	300	103.32
2876-626	10X6	1	0	300	146.35
2876-628	10X8	1	0	300	161.86
2876-666	12X6	1	0	300	197.97
2876-668	12X8	1	0	300	227.27
2876-670	12X10	1	0	300	271.71
2876-726	15X6	1	0	300	266.86
2876-728	15X8	1	0	300	289.23
2876-730	15X10	1	0	300	316.80
2876-732	15X12	1	0	300	429.53
2876-786	18X6	1	0	300	430.48
2876-788	18X8	1	0	300	437.27
2876-790	18X10	1	0	300	477.83
2876-792	18X12	1	0	300	527.00
2876-795	18X15	1	0	300	576.16
2876-816	20X6	1	0	300	594.57
2876-818	20X8	1	0	300	610.07
2876-820	20X10	1	0	300	624.50
2876-822	20X12	1	0	300	658.73
2876-825	20X15	1	0	300	720.20
2876-828	20X18	1	0	300	1331.91



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

	Size	Disc Code	Part Number	List Price Each
DISTRIBUTING GATE RISER (Saddle x Riser x Pot)				
GATES NOT INCLUDED IN PRICE (See CHART #1 on Next Page)				
	6x4x8	301	2884-53234_ _ _	97.93
	8x4x8	301	2884-58234_ _ _	97.93
	8x6x10	301	2884-58534_ _ _	125.86
	10x4x8	301	2884-62434_ _ _	97.93
	10x6x10	301	2884-62634_ _ _	125.86
	10x8x12	301	2884-62834_ _ _	186.50
	12x4x8	301	2884-66434_ _ _	97.93
	12x6x10	301	2884-66634_ _ _	125.86
	12x8x12	301	2884-66834_ _ _	186.50
	12x10x15	301	2884-67034_ _ _	266.34
	15x4x8	301	2884-72334_ _ _	97.93
	15x6x10	301	2884-72634_ _ _	125.86
	15x8x12	301	2884-72834_ _ _	186.50
	15x10x15	301	2884-73034_ _ _	266.95
	15x12x18	301	2884-73234_ _ _	484.88
	18x4x8	301	2884-78434_ _ _	97.93
	18x6x10	301	2884-78634_ _ _	125.86
	18x8x12	301	2884-78834_ _ _	186.50
	18x10x15	301	2884-79034_ _ _	266.34
	18x12x18	301	2884-79234_ _ _	484.88
	20x4x8	301	2884-81434_ _ _	97.93
	20x6x10	301	2884-81634_ _ _	125.86
	20x8x12	301	2884-81834_ _ _	186.52
	20x10x15	301	2884-82034_ _ _	266.34
	20x12x18	301	2884-82234_ _ _	484.88



HOW TO ORDER A DISTRIBUTING GATE RISER

Choose the Distributing Gate Riser size required:

Example: 6 x 4 x 8
(6" Saddle x 4" Riser x 8" Pot)
Part Number 2884-53234 _ _ _

Next, choose the Gate size required from CHART #1:

Example: 2-1/2" Gates
(Code Number "2")

Next, add this Code Number to the end of the Part Number:

Example: 2884-53234 2 _ _

Next, choose the position required for the gates from CHART #2:

Example: Standard 2-Way Gates
(Code Number "05")

Next, add this Code Number to the very end of the Part Number:

Example: 2884-532342 05

The Part Number is now complete for a
6" Saddle x 4" Riser x 8" Pot
with 2-1/2" Standard 2-Way Gates -

2884-53234205

HOW TO CALCULATE A DISTRIBUTING GATE RISER TOTAL LIST PRICE EACH WITH GATES INSTALLED

Find the base unit List Price Each at left:

Example: \$97.93

Next, find the List Price Each for the size of Gate required from CHART #1:

Example: 2-1/2" Gate - \$15.12 each

Next, multiply the Gate price by the number of Gates required:

Example: \$15.12 x 2 = \$30.24

Next, add this amount to the base unit price, for the Total List Price Each:

Example: \$97.93 + \$30.24 = \$128.17

The Total List Price Each for a
6" Saddle x 4" Riser x 8" Pot with 2-1/2"
Standard 2-Way Gates installed is

\$128.17

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



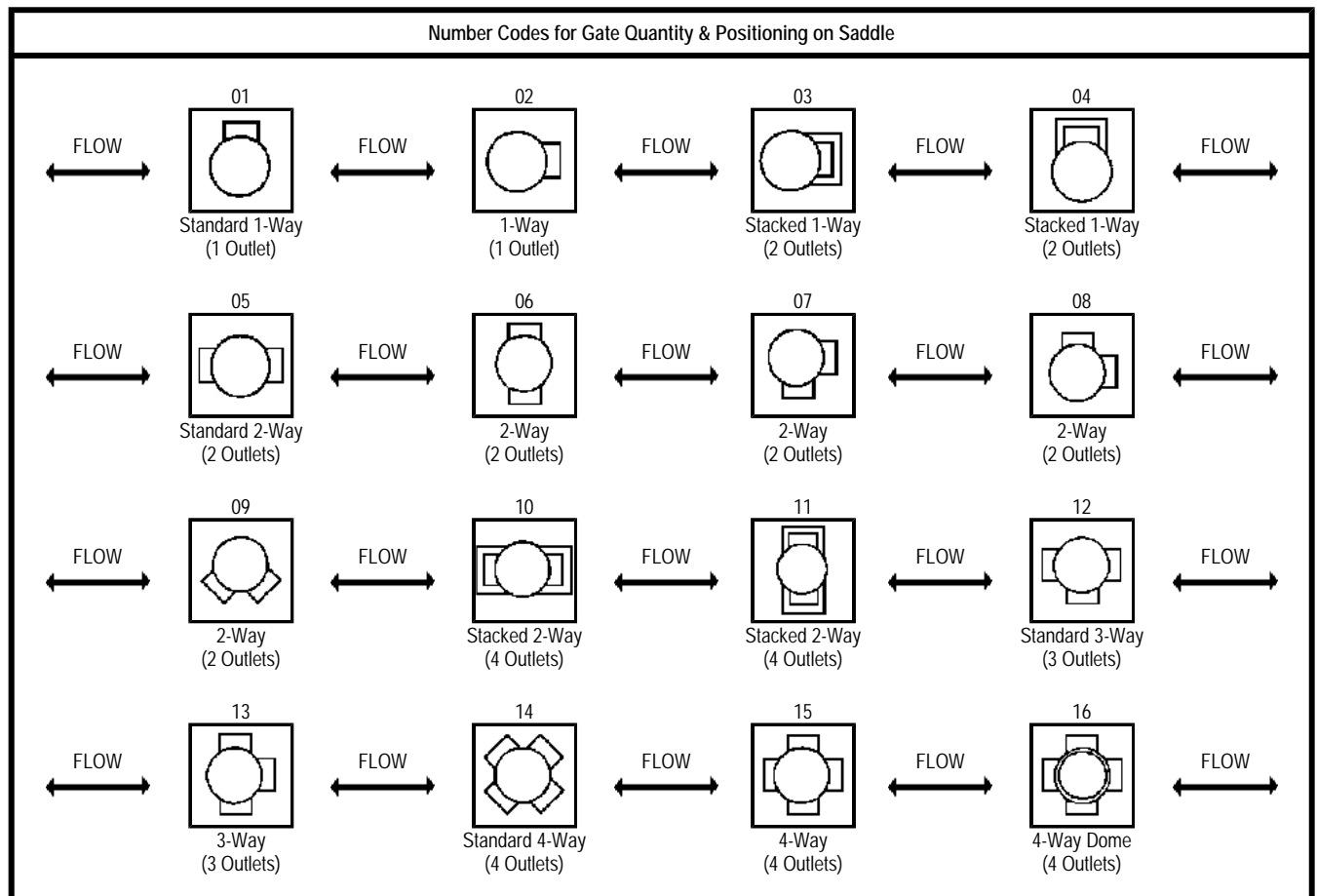
CHART #1

Gate/Hole Size	Distributing Gate Size Code	Disc Code	List Price Each Installed
2" Gate	1	301	12.82
2- 1/2" Gate	2	301	15.12
3" Gate	3	301	17.46
4" Gate	4	301	25.63
2" Hole*	5	301	—
2- 1/2" Hole*	6	301	—
3" Hole*	7	301	—
4" Hole*	8	301	—

* Hole Size Codes MUST be chosen ONLY when ordering with NO GATES INSTALLED.

Number code for Gate Hole positioning must also be chosen from CHART #2 below.

CHART #2





PVC Low Head PIP Fabricated Fittings, Risers & Accessories

	Part Number	Disc Code	List Price Each			
RITE FLO RISER (Saddle x Riser)						
GATES NOT INCLUDED IN PRICE (See CHART #3 on Next Page)						
			1 Outlet	2 Outlets	3 Outlets	4 Outlets
	2885-58534_ ___ 8x6	301	118.39	122.10	124.59	126.74
	2885-62634_ ___ 10x6	301	118.39	122.10	124.59	126.74
	2885-66634_ ___ 12x6	301	118.39	122.10	124.59	126.74
	2885-72634_ ___ 15x6	301	118.39	122.10	124.59	126.74
	2885-78634_ ___ 18x6	301	118.39	122.10	124.59	126.74
	2885-81634_ ___ 20x6	301	118.39	122.10	124.59	126.74

HOW TO ORDER A RITE FLO RISER

Choose the Rite Flo Riser size required:

Example: 8 x 6 Riser
(8" Saddle x 6" Riser)
Part Number 2885-58534_ ___

Next, choose the Gate size required from CHART #3:

Example: 3" Gates
(Code Number "3")

Next, add this Code Number to the end of the Part Number:

Example: 2885-58534 3 _ _

Next, choose the position required for the gates from CHART #4:

Example: Standard 2-Way (2 Outlets)
(Code Number "05")

Next, add this Code Number to the very end of the Part Number:

Example: 2885-58534305

The Part Number is now complete for an 8" Saddle x 6" Standard 2-Way Riser with 3" Gates –

2885-58534305

HOW TO CALCULATE A RITE FLO RISER TOTAL LIST PRICE EACH WITH GATES INSTALLED

Find the base unit List Price Each at left:

Example: \$126.74

Next, find the List Price Each for the 3" Gate required from CHART #3:

Example: 3" Gate – \$44.84 each

Next, multiply the Gate price by the number of Gates required:

Example: \$44.84 x 4 = \$179.36

Next, add this amount to the base unit price, for the Total List Price Each:

Example: \$126.74 + \$179.36 = \$306.10

The Total List Price Each for a
8" Saddle x 6" 4-Way Dome Riser
with 3" Gates installed is

\$306.10

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



CHART #3

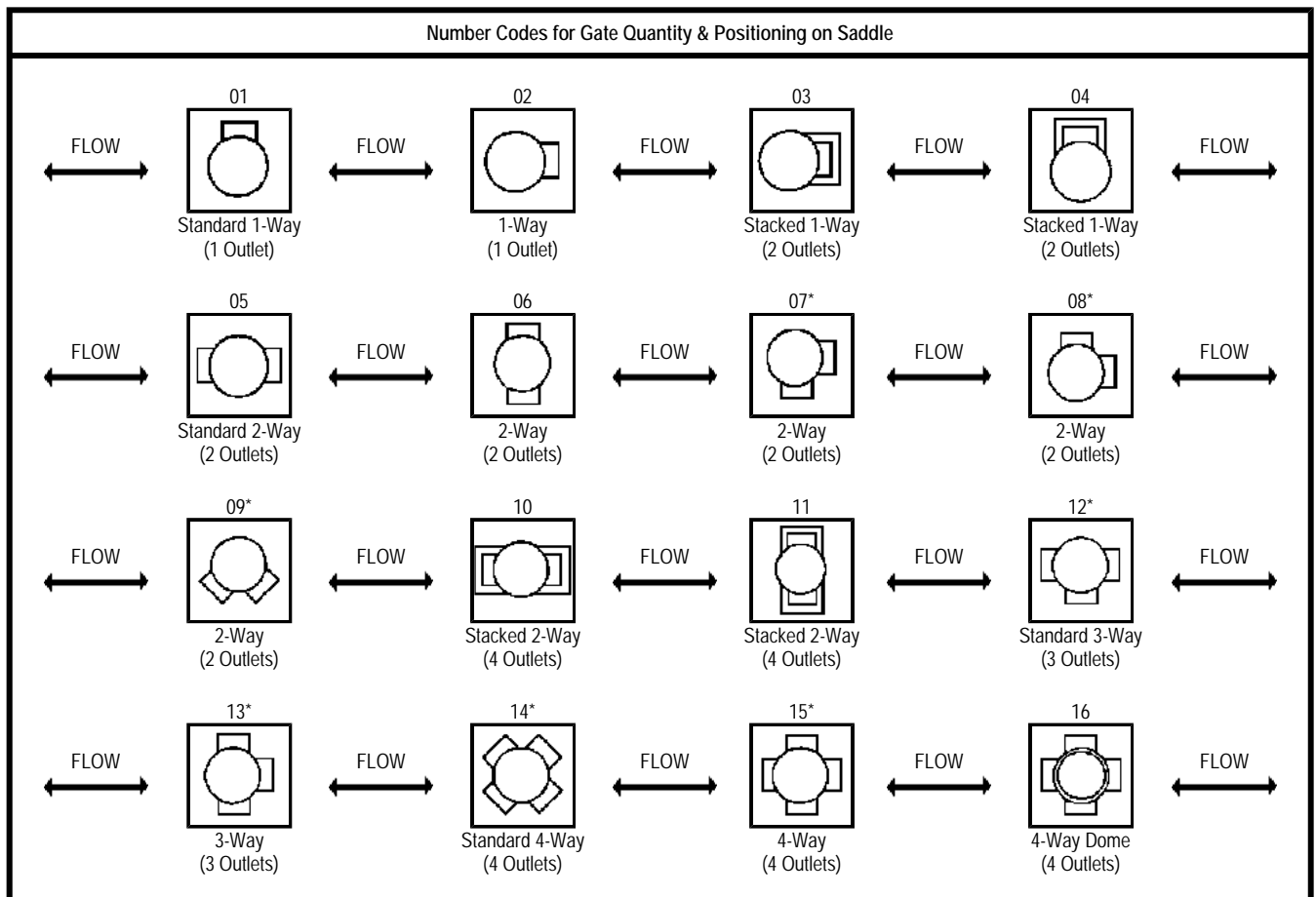
Gate/Hole Size	Gate Size Code	Disc Code	Rite Flo List Price Each Installed
3" Gate	3	301	44.84
2" Hole*	5	301	—
3" Hole*	7	301	—

* Hole Size Codes MUST be chosen ONLY when ordering with NO GATES INSTALLED.

Number code for Gate Hole positioning must also be chosen from CHART #4 below.

NOTE: 3" Rite Flo Gates can be installed on 6" Risers ONLY.

CHART #4



*Staggered gates are provided for Rite Flo Risers to allow adequate room for gates to operate properly.



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

	Size	Disc Code	Part Number List Price Each
DISTRIBUTING GATE REPAIR UNIT (Riser x Pot)			
GATES NOT INCLUDED IN PRICE (See CHART #5 on Next Page)			
	4x8	301	28840-42715 ___ 81.60
	6x10	301	28840-53715 ___ 109.56
	8x12	301	28840-59115 ___ 157.33
	10x15	301	28840-63515 ___ 207.97
	12x18	301	28840-67815 ___ 392.83

	Part Number Size	Disc Code	List Price Each			
RITE FLO RISER REPAIR UNIT						
GATES NOT INCLUDED IN PRICE (See CHART #5 on Next Page)						
			1 Outlet	2 Outlets	3 Outlets	4 Outlets
	28850-06015 ___ 6"	301	59.80	64.77	69.72	74.74

HOW TO CALCULATE DISTRIBUTING GATE AND RITE FLO RISER REPAIR UNITS TOTAL LIST PRICE EACH WITH GATES INSTALLED

Find the base unit List Price Each above:
Example: \$81.60

Next, find the List Price Each for the size of Gate required from CHART #5:
Example: 2" Gate – \$12.82 each

Next, multiply the Gate price by the number of Gates required:
Example: \$12.82 x 4 = \$51.28

Next, add this amount to the base unit price, for the Total List Price Each:
Example: \$81.60 + \$51.28 = \$132.88

The Total List Price Each for a
4" Riser x 8" Pot Distributing Gate Riser Repair Unit
with 2" 4-Way Gates installed is

\$132.88

HOW TO ORDER DISTRIBUTING GATE AND RITE FLO RISER REPAIR UNITS

Choose the Repair Unit size required:
Example: 4 x 8 Distributing Gate Repair Unit
(4" Riser x 8" Pot)
Part Number 28840-42715 ___

Next, choose the Gate size required from CHART #5:
Example: 2" Gate
(Code Number "1")

Next, add this Code Number to the end of the
Part Number:
Example: 28840-42715 1 __

Next, choose the position required for the gates
from CHART #6:
Example: 4-Way
(Code Number "14")

Next, add this Code Number to the very end of the
Part Number:
Example: 28840-42715 1 4

The Part Number is now complete for a
4" Riser x 8" Pot Distributing Gate Riser Repair Unit
with 2" 4-Way Gates –

28840-42715114

PVC Low Head PIP Fabricated Fittings, Risers & Accessories



CHART #5






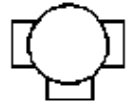

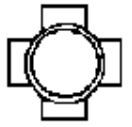
Gate/Hole Size	Gate Size Code	Disc Code	Distributing Gate List Price Each Installed	Rite Flo Gate List Price Each Installed
2" Gate	1	301	12.82	—
2- 1/2" Gate	2	301	15.12	—
3" Gate	3	301	17.46	44.84
4" Gate	4	301	25.63	—
2" Hole*	5	301	—	—
2- 1/2" Hole*	6	301	—	—
3" Hole*	7	301	—	—
4" Hole*	8	301	—	—

* Hole Size Codes MUST be chosen ONLY when ordering with NO GATES INSTALLED.

Number code for Gate Hole positioning must also be chosen from CHART #6 below.

NOTE: 3" Rite Flo Gates can be installed on 6" Risers ONLY.

CHART #6

Repair Unit Number Codes for Gate Quantity & Positioning			
<p>02</p>  <p>1-Way (1 Outlet)</p>	<p>04</p>  <p>Stacked 1-Way (2 Outlets)</p>	<p>06</p>  <p>2-Way (2 Outlets)</p>	<p>08*</p>  <p>2-Way (2 Outlets)</p>
<p>10</p>  <p>Stacked 2-Way (4 Outlets)</p>	<p>12*</p>  <p>3-Way (3 Outlets)</p>	<p>14*</p>  <p>4-Way (4 Outlets)</p>	<p>16</p>  <p>4-Way Dome (4 Outlets)</p>

*Staggered gates are provided for Rite Flo Riser Repair Units to allow adequate room for gate to operate properly.

All Low Head PIP Fabricated Fittings showing size outlets of 4" and under are IPS size on that outlet



PVC Low Head PIP Fabricated Fittings, Risers & Accessories

CONTENT

PRODUCTS

Coupling Soc x Soc	1
11-1/4° Elbow Soc x Soc	1
15° Elbow Soc x Soc	1
22-1/2° Elbow Soc x Soc	1
30° Elbow Soc x Soc	1
45° Elbow Soc x Soc	1
60° Elbow Soc x Soc	1
90° Elbow Soc x Soc	1
Reducer Soc x Soc	2
PIP x IPS Reducer Soc x Soc	2
IPS X PIP Adapter Soc x Soc	2
Concrete Adapter Soc x Concrete	2
Linegate Valve Adapter Linegate x Soc	2
Linegate Valve PIP Adapter Linegate x Soc	2
Saddle Soc	3
Stub Saddle Soc	3
Same Size Saddle Soc	4
Same Size Stub Saddle Soc	4
End Cap Soc	4
Surface Reducer Soc	4
Tee Soc x Soc x Soc	4
Cross Soc x Soc x Soc x Soc	5
Orchard Riser Saddle x Riser	6
Erosion Pot Riser Saddle x Riser x Pot	6
Mechanical Vent Assembly Saddle x Riser/Vent	6
Mechanical Vent Riser Saddle x Riser/Vent x Chamber	7
Vent Base Saddle x Riser x Outlet	7
Low Head Wye Soc x Soc	7
Reducing Low Head Wye Soc x Soc	7
Double Wye Soc x Soc	7
Reducing Double Wye Soc x Soc	8
Distributing Gate Riser	9
Rite Flo Riser	11
Distributing Gate Repair Unit	13
Rite Flo Riser Repair Unit	13

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The Spears® Quality Policy

It is the policy and objective of Spears® Manufacturing Company to produce a superior quality product suitable for its intended use, with regard to functionality, structural integrity, and conformance to established industry standards and practices. It is the commitment of this Company to do so in a manner which provides consistency of product quality, optimum availability, and superior customer service, while maintaining efficiency of operations and profitability necessary to perpetuate product improvement and customer satisfaction. Furthermore, it is recognized that the attainment of these objectives is the responsibility of all Company operations and personnel according to their respective functions.



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